

MANUFACTURING CENTER
CAMBRIDGE LIGHTS 100 MENTHOL SP
BRAND CODE 1450 (S10)

FINISHED FILTER ROD DESCRIPTIVE

EFFECTIVE DATE: 05/20/91
STANDARD PRODUCTION

MACHINE TYPE	:	KDF-2	
FILTER ROD LENGTH	:	126.0	MM
FILTER CIRCUMFERENCE	:	20.45	MM (LASER)
NUMBER UP	:	4	
PLUG LENGTH	:	31.5	MM
ROD P.L.D.	:	17.00	IN. (20) (TOTAL ENGAP)
PLUG P.L.D.	:	4.25	IN. (20)
PLASTICIZER	:	HM 84	45 859-A
APPLICATION PERCENT	:	8.66	% OF DRY WEIGHT
APPLICATION WEIGHT	:	6.11	GRAMS / 100 RODS
FILTER TOW	:	FT-107 #10 (EASTMAN)	05-107-C
	:	FT-107 #10 (CF (ANESE)	05-107-C
	:	FT-107 #10 (RHODIA)	05-107-R
DENIER PER FILAMENT	:	3.0	
TOTAL DENIER	:	35,000	
GROSS SECTION	:	# 10	
PLUG WRAP	:	26.25MM X 4725M KC 45-M1	06-145-A
ANCHOR ADHESIVE	:	POLYMER 255-11	PVA 61-007-A
	:	UPACO 6732-0	PVA 61-425-A
GLUE APP. FOR ANCH, ADH:	:	TWO GLUE LINES	
LAP ADHESIVE	:	FULLER HM 8229CH	61-428-A
DRY WEIGHT	:	77.46	GRAMS / 100 RODS
DRY WEIGHT W/ GLUE	:	78.01	GRAMS / 100 RODS
WET WEIGHT W/ GLUE	:	84.72	GRAMS / 100 RODS

REASON FOR CHANGE : ADDED (1) ADDITIONAL GLUE LINE TO MAKE INTER-
: CHANGEABLE WITH ALL OTHER FILTER RODS • SAME
: CONFIGURATION. TARGET WEIGHTS INCREASED
: OK TO MIX.

PREPARED BY : C. F. VEALEY
PREPARATION DATE : 5/08/91

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APPROVED BY:

E. R. Watto

SUPERCEDES SPECIFICATION DATED: 7/10/90

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